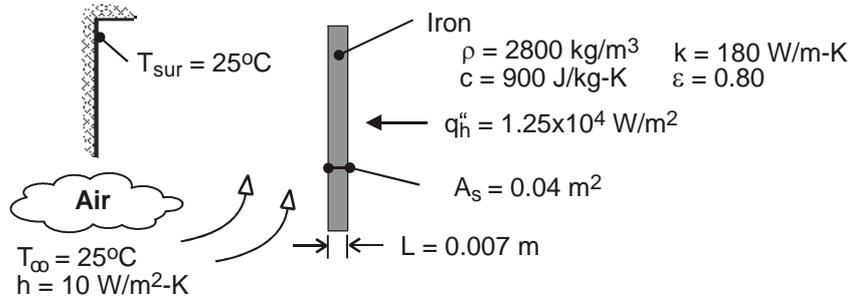


### PROBLEM 5.11

**KNOWN:** Thickness, surface area, and properties of iron base plate. Heat flux at inner surface. Temperature of surroundings. Temperature and convection coefficient of air at outer surface.

**FIND:** Time required for plate to reach a temperature of 135°C. Operating efficiency of iron.

**SCHEMATIC:**



**ASSUMPTIONS:** (1) Radiation exchange is between a small surface and large surroundings, (2) Convection coefficient is independent of time, (3) Constant properties, (4) Iron is initially at room temperature ( $T_i = T_\infty$ ).

**ANALYSIS:** Biot numbers may be based on convection heat transfer and/or the maximum heat transfer by radiation, which would occur when the plate reaches the desired temperature ( $T = 135^\circ\text{C}$ ).

From Eq. (1.9) the corresponding radiation transfer coefficient is  $h_r = \epsilon\sigma(T + T_{\text{sur}})(T^2 + T_{\text{sur}}^2) = 0.8 \times 5.67 \times 10^{-8} \text{ W/m}^2 \cdot \text{K}^4 (408 + 298) \text{ K} (408^2 + 298^2) \text{ K}^2 = 8.2 \text{ W/m}^2 \cdot \text{K}$ . Hence,

$$\text{Bi} = \frac{hL}{k} = \frac{10 \text{ W/m}^2 \cdot \text{K} (0.007 \text{ m})}{180 \text{ W/m} \cdot \text{K}} = 3.9 \times 10^{-4}$$

$$\text{Bi}_r = \frac{h_r L}{k} = \frac{8.2 \text{ W/m}^2 \cdot \text{K} (0.007 \text{ m})}{180 \text{ W/m} \cdot \text{K}} = 3.2 \times 10^{-4}$$

With convection and radiation considered independently or collectively,  $\text{Bi}$ ,  $\text{Bi}_r$ ,  $\text{Bi} + \text{Bi}_r \ll 1$  and the lumped capacitance analysis may be used.

The energy balance, Eq. (5.15), associated with Figure 5.5 may be applied to this problem. With  $\dot{E}_g = 0$ , the integral form of the equation is

$$T - T_i = \frac{A_s}{\rho V c} \int_0^t \left[ q_h'' - h(T - T_\infty) - \epsilon\sigma(T^4 - T_{\text{sur}}^4) \right] dt$$

Integrating numerically, we obtain, for  $T = 135^\circ\text{C}$ ,

$$t = 168 \text{ s}$$

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**COMMENTS:** Note that, if heat transfer is by natural convection,  $h$ , like  $h_r$ , will vary during the process from a value of 0 at  $t = 0$  to a maximum at  $t = 168 \text{ s}$ .