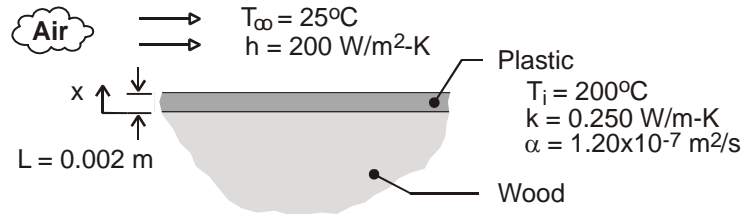


PROBLEM 5.59

KNOWN: Thickness, initial temperature and properties of plastic coating. Safe-to-touch temperature. Convection coefficient and air temperature.

FIND: Time for surface to reach safe-to-touch temperature. Corresponding temperature at plastic/wood interface.

SCHEMATIC:



ASSUMPTIONS: (1) One-dimensional conduction in coating, (2) Negligible radiation, (3) Constant properties, (4) Negligible heat of reaction, (5) Negligible heat transfer across plastic/wood interface.

ANALYSIS: With $Bi = hL/k = 200 \text{ W/m}^2 \cdot \text{K} \times 0.002 \text{ m} / 0.25 \text{ W/m} \cdot \text{K} = 1.6 > 0.1$, the lumped capacitance method may not be used. Applying the approximate solution of Eq. 5.43a, with $C_1 = 1.155$ and $\zeta_1 = 0.990$ from Table 5.1,

$$\theta_s^* = \frac{T_s - T_\infty}{T_i - T_\infty} = \frac{(42 - 25)^\circ\text{C}}{(200 - 25)^\circ\text{C}} = 0.0971 = C_1 \exp(-\zeta_1^2 Fo) \cos(\zeta_1 x^*) = 1.155 \exp(-0.980 Fo) \cos(0.99)$$

Hence, for $x^* = 1$,

$$Fo = -\ln\left(\frac{0.0971}{1.155 \cos(0.99)}\right) / (0.99)^2 = 1.914$$

$$t = \frac{Fo L^2}{\alpha} = \frac{1.914 (0.002 \text{ m})^2}{1.20 \times 10^{-7} \text{ m}^2 / \text{s}} = 63.8 \text{ s} \quad <$$

From Eq. 5.44, the corresponding interface temperature is

$$T_o = T_\infty + (T_i - T_\infty) \exp(-\zeta_1^2 Fo) = 25^\circ\text{C} + 175^\circ\text{C} \exp(-0.98 \times 1.914) = 51.8^\circ\text{C} \quad <$$

COMMENTS: By neglecting conduction into the wood and radiation from the surface, the cooling time is overpredicted and is therefore a conservative estimate. However, if energy generation due to solidification of polymer were significant, the cooling time would be longer.