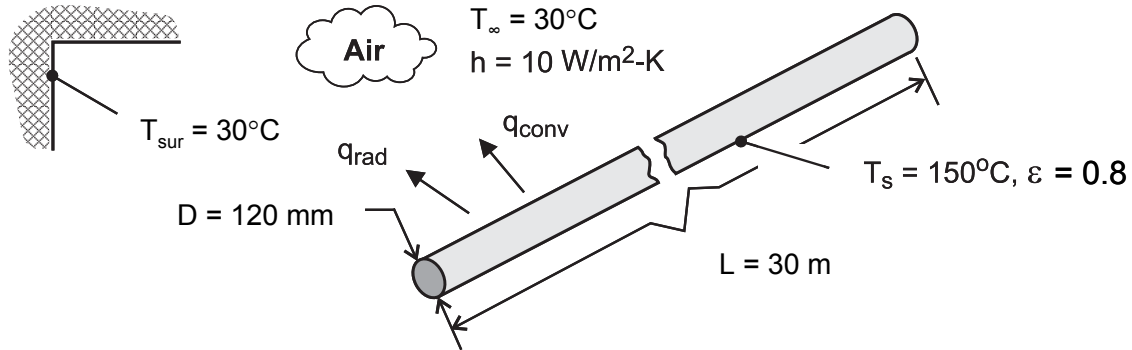


### PROBLEM 1.28

**KNOWN:** Length, diameter, surface temperature and emissivity of steam line. Temperature and convection coefficient associated with ambient air. Efficiency and fuel cost for gas fired furnace.

**FIND:** (a) Rate of heat loss, (b) Annual cost of heat loss.

**SCHEMATIC:**



**ASSUMPTIONS:** (1) Steam line operates continuously throughout year, (2) Net radiation transfer is between small surface (steam line) and large enclosure (plant walls).

**ANALYSIS:** (a) From Eqs. (1.3a) and (1.7), the heat loss is

$$q = q_{\text{conv}} + q_{\text{rad}} = A \left[ h(T_s - T_{\infty}) + \varepsilon \sigma (T_s^4 - T_{\text{sur}}^4) \right]$$

where  $A = \pi DL = \pi(0.12\text{m} \times 30\text{m}) = 11.3 \text{ m}^2$ .

Hence,

$$q = 11.3\text{m}^2 \left[ 10 \text{ W/m}^2 \cdot \text{K} (150 - 30) \text{ K} + 0.8 \times 5.67 \times 10^{-8} \text{ W/m}^2 \cdot \text{K}^4 (423^4 - 303^4) \text{ K}^4 \right]$$

$$q = 11.3 \text{ m}^2 (1200 + 1070) \text{ W/m}^2 = 25,650 \text{ W}$$

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(b) The annual energy loss is

$$E = qt = 25,650 \text{ W} \times 3600 \text{ s/h} \times 24 \text{ h/d} \times 365 \text{ d/y} = 8.09 \times 10^{11} \text{ J}$$

With a furnace energy consumption of  $E_f = E/\eta_f = 8.99 \times 10^{11} \text{ J}$ , the annual cost of the loss is

$$C = C_g E_f = 0.02 \text{ \$/MJ} \times 8.99 \times 10^5 \text{ MJ} = \$17,980$$

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**COMMENTS:** The heat loss and related costs are unacceptable and should be reduced by insulating the steam line.